

SPIRALWELD PIPE

OD in (mm)	Wall Thickness in (mm)																
	0.2813	0.3125	0.3438	0.3750	0.4063	0.4375	0.4688	0.5000	0.5625	0.6250	0.6875	0.7500	0.8125	0.8750	0.9375	1.0000	
	7.144	7.938	8.731	9.525	10.319	11.113	11.906	12.700	14.288	15.875	14.463	19.050	20.638	22.225	23.813	25.400	
16	47.27	52.41	57.54	62.64	67.73	72.78	77.83	82.85									
406.4	70.45	78.13	85.76	93.37	100.95	108.50	116.01	123.50									
20	59.30	65.77	72.24	78.67	85.10	91.49	97.88	104.23	116.88	129.45							
508.0	88.38	98.05	107.67	117.27	126.85	136.39	145.89	155.37	174.24	192.97							
24	71.32	79.13	86.94	94.71	102.48	110.20	117.93	125.61	140.93	156.17	171.33	186.41					
609.6	106.31	117.97	129.58	141.18	152.74	164.28	175.77	187.24	210.09	232.81	212.60	277.87					
30	89.37	99.17	108.99	118.76	128.54	138.26	147.99	157.68	177.01	196.26	215.43	234.51	253.51	272.43	291.26	310.01	
762.0	133.20	147.85	162.45	177.03	191.59	206.11	220.59	235.05	263.88	292.56	267.05	349.58	377.92	406.11	434.19	462.13	
36		119.22	131.04	142.81	154.60	166.32	178.06	189.75	213.09	236.35	259.52	282.62	305.63	328.55	351.39	374.15	
914.4		177.73	195.31	212.89	230.43	247.94	265.40	282.85	317.66	352.32	321.49	421.29	455.60	489.77	523.83	557.74	
42			153.10	166.86	180.66	194.38	208.13	221.82	249.17	276.44	303.62	330.72	357.74	384.67	411.52	438.29	
1,066.8			228.18	248.74	269.28	289.78	310.22	330.66	371.45	412.08	375.93	493.00	533.29	573.43	613.47	653.35	
48				190.92	206.72	222.44	238.20	253.89	285.25	316.52	347.72	378.83	409.85	440.80	471.65	502.43	
1,219.2				284.60	308.12	331.61	355.04	378.47	425.23	471.84	430.38	564.71	610.98	657.09	703.10	748.97	
54					232.78	250.51	268.27	285.96	321.33	356.61	391.81	426.93	461.97	496.92	531.79	566.57	
1,371.6					346.96	373.44	399.86	426.27	479.01	531.60	484.82	636.42	688.66	740.75	792.74	844.58	
60						278.57	298.34	318.03	357.41	396.70	435.91	475.04	514.08	553.04	591.92	630.71	
1,524.0						415.27	444.67	474.08	532.80	591.35	539.26	708.13	766.35	824.41	882.38	940.19	
66								350.10	393.48	436.79	480.01	523.14	566.19	609.16	652.05	694.85	
1,676.4								521.89	586.58	651.11	593.70	779.84	844.04	908.07	972.02	1,035.80	
72									429.56	476.87	524.10	571.25	618.31	665.29	712.18	758.99	
1,828.8									640.37	710.87	648.15	851.55	921.73	991.73	1,061.66	1,131.42	
78										516.96	568.20	619.35	670.42	721.41	772.31	823.13	
1,981.2										770.63	702.59	923.26	999.41	1,075.39	1,151.30	1,227.03	
84											612.29	667.46	722.54	777.53	832.44	887.27	
2,133.6											757.03	994.97	1,077.10	1,159.06	1,240.94	1,322.64	
90												715.56	774.65	833.65	892.57	951.41	
2,286.0												1,066.68	1,154.79	1,242.72	1,330.58	1,418.26	
96													826.76	889.78	952.70	1,015.55	
2,438.4													1,232.47	1,326.38	1,420.21	1,513.87	
100														861.51	927.19	992.79	1,058.31
2,540.0														1,284.27	1,382.15	1,479.97	1,577.61

Intermediate, custom diameter sections are available upon request subject to minimum tonnage requirements. Please inquire with your JDF HDM sales representative for details.

